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**Patentanmeldung Nr. Patent application No. Demande de brevet n°**

03078723.8

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**R C van Dijk**



Anmeldung Nr:  
Application no.: 03078723.8  
Demande no:

Anmeldetag:  
Date of filing: 25.11.03  
Date de dépôt:

Anmelder/Applicant(s)/Demandeur(s):

DSM IP Assets B.V.  
Het Overloon 1  
6411 TE Heerlen  
PAYS-BAS

Bezeichnung der Erfindung/Title of the invention/Titre de l'invention:  
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Si aucun titre n'est indiqué se referer à la description.)

Process for an improved method of preparing a hydrocarbylated metal-organic  
compound

In Anspruch genomene Priorität(en) / Priority(ies) claimed /Priorité(s)  
revendiquée(s)  
Staat/Tag/Aktenzeichen/State/Date/File no./Pays/Date/Numéro de dépôt:

Internationale Patentklassifikation/International Patent Classification/  
Classification internationale des brevets:

C07F/

Am Anmeldetag benannte Vertragstaaten/Contracting states designated at date of  
filing/Etats contractants désignées lors du dépôt:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LU MC NL  
PT RO SE SI SK TR LI

PE 21718

- 1 -

6 PROCESS FOR AN IMPROVED METHOD OF PREPARING A HYDROCARBYLATED  
METAL-ORGANIC COMPOUND

The invention relates to an improved process for preparing a hydrocarbylated metal organic-compound comprising a hydrocarbyl group, a spectator ligand and optionally a neutral ligand. In this application under a hydrocarbyl group, in addition to its normal meaning, is also understood a hydride group.

Processes for the preparation of hydrocarbylated metal organic compounds are known in the art. In general these compounds are prepared by at least a three step process: (i) reaction of a spectator ligand with a strong base giving a spectator ligand salt, followed by either (iia) contacting this ligand salt with a metal-organic reagent, or (iib) contacting this ligand salt with trimethylsilylchloride (TMSCl), giving the TMS-substituted ligand which is, after purification, further contacted with a metal-organic reagent forming a reaction product followed by (iii) contacting this reaction product with a hydrocarbylating agent. Disadvantage of the known methods is thus that they all use more than one reaction step to prepare the hydrocarbylated metal organic compound.

Purpose of the invention is to provide a method for the preparation of a hydrocarbylated metal-organic compound from a metal-organic reagent in one step only.

This purpose is achieved by contacting a metal-organic reagent with a spectator ligand in the presence of at least 2 equivalents, with respect to the metal-organic reagent, of a hydrocarbylating agent.

With the process of the invention a hydrocarbylated metal organic compound can be made in a one step process, whereby the metal-organic compound comprises at least one spectator ligand more than the metallic organo reagent.

In the process of the invention hydrocarbylating agents are nucleophilic groups comprising a metal-, or metalloid carbon or hydride bond.

Examples of hydrocarbylating agents are: tri-, or tetrahydrocarbyl boron, tri-, or tetrahydrocarbyl aluminium, tri-, or tetrahydrocarbyl gallium, tri-, or tetrahydrocarbyl indium and di-, or tetrahydrocarbyl tin.

Preferably the hydrocarbylating agent comprises a metal or a metalloid chosen from group 1, 2, 11, 12, 13 or 14. Examples of hydrides from metals or

- 2 -

metalloids of group 1, 2, 11, 12, 13, 14 include: lithiumhydride, sodiumhydride, potassiumhydride, calciumhydride, magnesiumhydride, copperhydride, zinhydride, cadmiumhydride, borane, aluminumhydride, galliumhydride, siliconhydride, germaniumhydride, and tinhydride.

- 5 Preferably the hydrocarbylating agent comprises Li, Mg, Zn, or Al.  
Examples of Li comprising hydrocarbylating agents are methyllithium, phenyllithium, benzylolithium, biphenyllithium, naphyllithium, lithio-dimethylresorcinol, and lithio-N,N-dimethylaniline.

- Examples of magnesium comprising hydrocarbylating agents are  
10 methylmagnesiumhalide, phenylmagnesiumhalide, benzylmagnesiumhalide, biphenylmagnesiumhalide, naphthylmagnesiumhalide, tolylmagnesiumhalide, xylylmagnesiumhalide, mesitylmagnesiumhalide, dimethylresorcinolmagnesiumhalide, N,N-dimethylanilinemagnesiumhalide, dimethylmagnesium, diphenylmagnesium, dibenzylmagnesium, (biphenylene)magnesium, dinaphthylmagnesium,  
15 ditolylmagnesium, dixylylmagnesium, dimesitylmagnesium, bis(dimethylresorcinol)magnesium, and bis(N,N-dimethylaniline)magnesium.

- Examples of aluminium comprising hydrocarbylating agents are  
dilsobutylaluminium hydride, C<sub>1</sub>-C<sub>20</sub> trihydrocarbyl aluminium, and hydrocarbylaluminoxanes.

- 20 In the process of the invention the metal-organic reagent can be represented by formula 1:



- 25 wherein M is a metal from group 3-11, X a monoanionic ligand bonded to M, L a neutral Lewis based ligand bonded to M, j an integer denoting the number of neutral ligands L and p is the valency of the metal M.

- Each anionic ligand, X, may be independently selected from the group consisting of monoanionic spectator ligands, hydride, halide, alkyl, silyl, germyl,  
30 aryl, amide, aryloxy, alkoxy, phosphide, sulfide, acyl, pseudo halides such as cyanide, azide, acetylacetonate, etc., or a combination thereof. Preferably, X is hydride or a moiety selected from the group consisting of monoanionic spectator ligands, halide, alkyl, aryl, silyl, germyl, aryloxy, alkoxy, amide, siloxy and combinations thereof (e.g. alkaryl, aralkyl, silyl substituted alkyl, silyl substituted aryl, aryloxyalkyl, aryloxyaryl,

- 3 -

alkoxyalkyl, alkoxyaryl, amidoalkyl, amidoaryl, siloxyalkyl, siloxyaryl, amidosiloxyalkyl, haloalkyl, haloaryl, etc.) having up to 20 non-hydrogen atoms.

Examples of Lewis basic ligands (L) include ethers, such as tetrahydrofuran (THF), diethylether, thioethers, like thiophene, diethylsulfide, dimethylsulfide, amines, such as trialkylamines, pyridine, bipyridine, TMEDA, (-)-sparteine), phosphanes and diphosphanes, such as triphenylphosphine, trialkylphosphanes, bidentate alkyl or aryl diphosphanes). The amount of ligands (X and L) depends on the valency of the metal and the stability of the metal-organic reagent. The metal-organic reagent may be monomeric, oligomeric or a cluster. The number of anionic ligands equals the valency of the metal used. The number of neutral ligands on the metal-organic reagent may range from 0 to the amount that satisfies the 18-electron rule, as known in the art.

In the method of the invention a spectator ligand can be a monoacidic spectator ligand, a diacidic spectator ligand, a monoacidic bidentate spectator ligand, or a Lewis basic bi-, or multidentate spectator ligand.

An example of a mono acidic spectator ligand is an imine ligand according to formula 2, or the HA adduct thereof, wherein HA represents an acid, of which H represents its proton and A its conjugate base,

20  $Y=N-R$  (formula 2),

wherein Y is selected from a substituted carbon, nitrogen or phosphorous atom and R represents a substituent. If Y represents a substituted nitrogen atom, the number of substituents is 2. If Y represents a substituted carbon atom, the number of substituents is 1 and the number of substituents is 1 or 3 if Y represents a phosphorous atom, depending on the valency of the phosphorous atom.

Substituents on carbon, nitrogen or phosphorous may be equal or different, optionally linked with each other, optionally having hetero atoms. Substituents may be protic or aprotic.

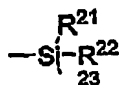
30 A protic substituent is defined here as a substituent which has at least one group 15 or group 16 atom containing at least one proton.

Examples of protic substituents include  $C_1$ - $C_{20}$  linear, branched or cyclic hydrocarbon radicals, substituted with a group 15 or 16 atom bearing at least one hydrogen atom.

Preferred protic substituents include phenolic radicals, pyrrolic radicals, indolic radicals, and imidazolic radicals.

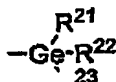
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- The substituent is called aprotic if the substituent lacks a group containing a group 15 or group 16 atom bearing a proton. An unsubstituted aprotic hydrocarbyl radical can be a C<sub>1</sub>-C<sub>20</sub> linear, branched or cyclic radical, a hydrogen atom, a halogen atom, a group 14 oxy radical - such as a C<sub>1-8</sub> alkoxy radical, a C<sub>6-10</sub> aryl or aryloxy radical, silyloxy radical, germanyloxy radical, stannyloxy radical - an amido radical, or a C<sub>1-20</sub> hydrocarbyl radical unsubstituted or substituted by a halogen atom, a C<sub>1-8</sub> alkoxy radical, a C<sub>6-10</sub> aryl or aryloxy radical, an amido radical, a silyl radical of the formula:



(formula 3)

or a germanyl radical of the formula:



(formula 4)

- wherein R<sup>2j</sup> with j = 1 to 3 is independently selected from the group consisting of hydrogen, a C<sub>1-8</sub> alkyl or alkoxy radical, C<sub>6-10</sub> aryl, aryloxy radicals a silyl radical of formula 3 or a germanyl radical of formula 4, each substituent R<sup>2j</sup> may be linked with another R<sup>2j</sup> to form a ring system.
- The substituent R can be H, or being equal as these for the substituent on Y. Examples of imine ligands according to formula (2) include: guanidines, iminolimidazolines, phosphinimines, phenolimines, pyrroleimines, indoleimines and imidazoleimines.

- R may be linked with Y, thus forming a ring system, optionally comprising hetero atoms, or optionally comprising functional groups. Examples of ligands comprising such ring systems include: 8-hydroxyquinoline, 8-aminoquinoline, 8-phosphinoquinoline, 8-thioquinoline, 8-hydroxyquinaldine, 8-aminoquinaldine, 8-phosphinoquinaldine, 8-thioquinaldine and 7-azaindole or indazole.

- In the process of the invention, HA represents an acid, of which H represents its proton and A its conjugate base. Examples of A are halogenides, (such as fluoride, chloride, bromide, or iodide), sulfate, hydrogensulfate, phosphate, hydrogenphosphate, dihydrogenphosphate, carbonate, hydrogencarbonate, aromatic

- 5 -

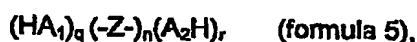
or aliphatic carboxylates, cyanide, tetrafluoroborate, (substituted) tetraphenylborates, fluorinated tetraarylborates, alkyl or aryl sulfonates.

In case the HA adduct of the imine ligand is used, one more equivalent of the base is required.

5

The metal is a metal chosen from group 3-11.

Examples of mono – or diacidic spectator ligand are ligands according to formula 5:



10

wherein  $A_1$  and  $A_2$  are monoacidic cyclopentadienyl comprising ligands (Cp), with  $q$  and  $r$  representing an integer denoting the number of Cp ligands with  $q+r = 1$  or  $2$ , optionally linked by  $n$  bridging groups  $Z$ , with  $n$  representing the number of parallel bridges  $Z$ ,  $A_1$ ,  $A_2$  when bonded via  $Z$  together forming a bidentate diacidic spectator ligand or if  $Z$  is absent  $A_1$ ,  $A_2$  form two monoacidic spectator ligands.

15

The ligands  $A_1$  and  $A_2$  are defined as cyclopentadienyl comprising ligands. Under cyclopentadienyl comprising ligands is understood that a part of the molecular structure contains a cyclopentadienyl (Cp) ring. This ring may be substituted with at least one  $R'$ -group. When the Cp-ring is substituted with at least two  $R'$  groups, these  $R'$  groups may form ring systems. As result of that the Cp-comprising ligand may be indenyl comprising ligands or fluorenyl comprising ligands. The ligands  $A_1$  and  $A_2$  may be each independently selected (substituted) cyclopentadienyl groups, (substituted)indenyl groups, (substituted)fluorenyl groups, (substituted) tetrahydroindenyl groups, (substituted) tetrahydrofluorenyl groups, (substituted) octahydrofluorenyl groups, (substituted) benzoindenyl groups, (substituted) heterocyclopentadienyl groups, (substituted) heteroindenyl groups, (substituted) heterofluorenyl groups, or its isomers. Here and in the following a hetero cyclopentadienyl group (in the following also referred to as 'hetero ligand') is understood to be a group that has been derived from a cyclopentadienyl group, but in which at least one of the C atoms in the 5-ring of the cyclopentadienyl has been replaced by a hetero atom, which hetero atom may be chosen from group 14, 15 or 16. If there is more than one hetero atom present in the 5-ring of the hetero ligand, these hetero atoms may be either the same or different. More preferably, the hetero atom has been chosen from group 15, while yet more preferably the hetero atom is phosphorus.

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- 6 -

The R' groups may each independently be hydrogen or a hydrocarbon radical with 1-20 carbon atoms (e.g alkyl, aryl, biaryl, aralkyl, alkaryl and the like) or a heteroatom comprising moiety from group 13-17. Examples of such hydrocarbon radicals are methyl, ethyl, n-propyl, i-propyl, butyl (including isomers),

5 hexyl (including isomers), decyl (including isomers), phenyl, biphenyl (including isomers) and the like. Examples of heteroatom comprising moieties of group 13-17 include borane radicals, silyl radicals, germynl radicals, stannyl radicals, amide radicals, phosphide radicals, oxide radicals, sulphide radicals, halide radicals, halide substituted hydrocarbyl radicals and the like. Also, two adjacent hydrocarbon radicals may be

10 connected with each other in a ring system. Such a group as well may contain one or more R' groups as substituents. R' may also be a substituent which instead of or in addition to carbon and/or hydrogen may comprise one or more hetero atoms of groups 13-17.

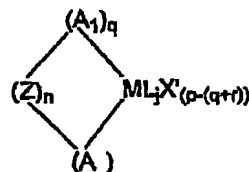
The bridging group Z may contain  $sp^3$ ,  $sp^2$  or  $sp$  hybridized atoms of group 13 to 16 or combinations thereof. The bridging group Z may consist of linear, cyclic fragments, spiro ring systems, or combinations thereof. Examples of a carbon containing Z group may each separately be a hydrocarbon group with 1-20 carbon atoms, e.g. alkylidene, arylidene, biarylene, aryl alkylidene, etc. Examples of such groups are methylene, ethylene, propylene, butylene, phenylene, naphthylene,

15 biphenylene, binaphthylene. Examples of silicon containing groups are dimethylsilyl, diethylsilyl, dipropylsilyl, including its isomers, (substituted) diphenylsilyl, dimethoxysilyl, diethoxysilyl, dipropoxysilyl, and diphenoxysilyl.

20

With a spectator ligand according to formula 2, a metal-organic compound according to formula 6 can be formed:

25



(formula 6)

wherein M is preferably a group 4-5 transition metal or a metal selected from the lanthanide series, and X' is an hydrocarbyl radical. X' may be independently chosen

30 form the group of hydride, alkyl, silyl, germynl, aryl, or a combination thereof. Preferably, X' is a hydride or a moiety selected from the group consisting of alkyl, aryl,



- 7 -

silyl, germyl and combinations thereof (e.g. alkaryl, aralkyl, silyl, substituted alkyl, silyl substituted aryl, aryloxy alkyl, aryloxyaryl, alkoxyalkyl, amidoalkyl, amidoaryl, siloxyalkyl, siloxyaryl, amidosilyxyalkyl, haloalkyl, haloaryl, etc.) having up to 20 non-hydrogen atoms.

- 5 An example of a diacidic bidentate spectator ligand or a monoacidic bidentate spectator ligand is a ligand according to formula 7:



- 10 In which  $\text{Cp}^*$  is a delocalized  $\eta^5$  bonding cyclopentadienyl comprising ligand, Z is a moiety comprising boron, or a member of Group 14, and optionally also sulfur or oxygen, said moiety having up to 20 non-hydrogen atoms, and optionally  $\text{Cp}^*$  and Z together form a fused ring system, Y is a ligand bonded to Z comprising nitrogen, phosphorus, oxygen or sulfur and having up to 20 non-hydrogen atoms, optionally Y and Z together form a fused ring system and  $b = 0$  or 1. The mono-, or diacidic  
15 spectator ligand has 1 or 2 acidic protons, one of which is the acidic cyclopentadienyl proton. If the acidic spectator ligand contains only 1 proton (thus the cyclopentadienyl acidic proton), then  $b$  equals 0 and Y is a neutral two electron donor moiety. If the acidic spectator ligand contains 2 protons, then  $b$  equals 1 and Y contains an acidic  
20 proton.

The ligand  $\text{Cp}^*$  represents a delocalized  $\eta^5$  bonding cyclopentadienyl comprising ligand, which can be selected from the group of (substituted) cyclopentadienyl, (substituted) indenyl, (substituted) fluorenyl, such as (substituted) tetrahydroindenyl, (substituted) tetrahydrofluorenyl or (substituted) octahydroindenyl.

- 25 Each carbon atom in the cyclopentadienyl comprising ligands may be substituted or unsubstituted. The substituents (on the cyclopentadienyl comprising ligands) may be the same or different. Examples of substituents include the following radicals: hydrocarbyl radicals, substituted-hydrocarbyl radicals wherein one or more hydrogen atoms is replaced by a halogen atom, hydrocarbyl-substituted metalloids  
30 wherein the metalloid is selected from group 14, amido radicals, phosphido radicals, alkoxy radicals, sulphido radicals and halogen radicals. In addition two or more such substituents may together form a fused ring system. Suitable hydrocarbyl and substituted-hydrocarbyl radicals, which may be substituted for at least one hydrogen atom in the cyclopentadienyl radical, may contain from 1 to 20 carbon atoms and  
35 include straight and branched alkyl radicals, cyclic hydrocarbyl radicals, alkyl-

- 8 -

substituted cyclic hydrocarbyl radicals, aromatic radicals and alkyl-substituted aromatic radicals, aralkyl radicals, silyl substituted alkyl radicals, silyl substituted aryl radicals, cyanoalkyl radicals, cyanoaryl radicals, haloalkyl radicals, haloaryl radicals, halosilyl radicals, etc. Suitable hydrocarbyl-substituted metalloid radicals include mono-, di- and

5 trisubstituted organometalloid radicals of Group 14 elements wherein each of the hydrocarbyl groups contain from 1 to 20 carbon atoms. More particularly, suitable hydrocarbyl-substituted metalloid radicals include trimethylsilyl radicals, triethylsilyl radicals, ethyldimethylsilyl radicals, methyldiethylsilyl radicals, phenyldimethylsilyl radicals, methyldiphenylsilyl radicals, triphenylsilyl radicals, triphenylgermyl radicals,

10 trimethylgermyl radicals and the like.

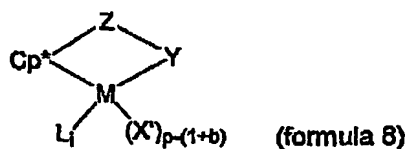
Y is -O-, -S-, -NR<sup>\*</sup>-, -PR<sup>\*</sup>-, or a neutral two electron donor ligand selected from the group consisting of OR<sup>\*</sup>, SR<sup>\*</sup>, NR<sup>\*</sup><sub>2</sub>, or PR<sup>\*</sup><sub>2</sub>.

Z is SiR<sup>\*</sup><sub>2</sub>, CR<sup>\*</sup><sub>2</sub>, SiR<sup>\*</sup><sub>2</sub>SiR<sup>\*</sup><sub>2</sub>, CR<sup>\*</sup><sub>2</sub>CR<sup>\*</sup><sub>2</sub>, CR<sup>\*</sup>=CR<sup>\*</sup>, CR<sup>\*</sup><sub>2</sub>SiR<sup>\*</sup><sub>2</sub>, GeR<sup>\*</sup><sub>2</sub>, BR<sup>\*</sup>, BR<sup>\*</sup><sub>2</sub>; wherein each R<sup>\*</sup> can be independently selected from the group consisting

15 of hydrogen, alkyl, aryl, silyl, halogenated alkyl, halogenated aryl radicals, or combinations thereof (e.g. aralkyl, alkaryl, haloalkaryl and haloaralkyl radicals) having up to 20 non-hydrogen atoms, or two or more R<sup>\*</sup> groups from Y, Z, or both Y and Z form a fused ring system.

With the spectator ligand of formula 6 a metal-organic compound is

20 formed according to formula 8:



wherein M is preferably a group 4-5 transition metal or a metal selected from the lanthanide series, and X' is an hydrocarbyl radical.

25 Another example of a monoacidic bidentate ligand (SH) is a) is a bi- or multidentate ligand, wherein S is represented by formula 9:



30 with,

- 9 -

Y represents an anionic moiety of S,

Z optional bridging groups between the Y moiety and the  $DR'_n$  and/or Ar group,

D an electron-donating hetero atom chosen from group 15 or 16,

R' an optional substituent

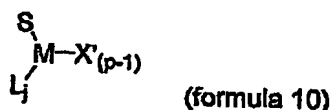
5 Ar an electron-donating aryl group,

n the number of R' groups bonded to D,

q and s integers with  $q + s \geq 1$ .

An example of a metal-organic compound formed with SH is a compound according to formula 10:

10



wherein S is a multidentate monoanionic spectator ligand, comprising an electrodonating hetero atom containing group ( $DR'_n$ ), or an electron donating aryl group, X' is an hydrocarbyl radical bonded to M, L a neutral ligand bonded to M, j representing an integer denoting the number of ligands L.

The transition metal in a metal organic compound according to formula 10, is preferably chosen from groups 4-6 of the Periodic Table of the Elements. More preferably, the transition metal has been chosen from group 4, with the most preference to titanium (Ti) as transition metal. The transition metal in these metal-organic compounds, is preferably present in reduced form in the compound, which means that the transition metal is in a reduced oxidation state (p). By 'reduced oxidation state' is meant an oxidation state which is lower than the highest possible oxidation state for a particular metal, which means at most  $M^{3+}$  for a transition metal of group 4, at most  $M^{4+}$  for a transition metal of group 5 and at most  $M^{5+}$  for a transition metal of group 6.

The bidentate monoanionic ligand is bonded covalently to the transition metal at one site, the anionic moiety (Y) and may be bonded coordinatively to the transition metal by a neutral Lewis basic site. A multidentate monoanionic ligand is a ligand, which is bonded covalently to the transition metal at one site and may be bonded coordinatively to the transition metal at several (tridentate, tetradentate, etc.) sites (via the D atom and/or Ar group(s)).

Examples of Y moieties include hydrocarbyl substituted groups

- 10 -

comprising a group 15 or 16 atom, (substituted) cyclopentadienyl, (substituted) indenyl, (substituted) fluorenyl, (substituted) heterocyclopentadienyl, (substituted) heteroindenyl, (substituted) heterofluorenyl, or imine groups. Imine groups are defined as groups containing a double bonded nitrogen atom. Examples of imine groups are

5 ketimide, guanidine, phosphinimide, iminoimidazoline, (hetero)aryloxyimines, pyrroleimines, indoleimines, imidazoleimines or (hetero)aryloxides, (substituted) pyridin-2-yl-methoxy, (substituted) quinolin-2-yl-methoxy, 8-hydroxyquinoline, 8-aminoquinoline, 8-phosphinoquinoline, 8-thioquinoline, 8-hydroxyquinaldine, 8-aminoquinaldine, 8-phosphinoquinaldine, 8-thioquinaldine and 7-azaindole or indazole,

10 and the like.

The optional bridging group Z may contain  $sp^3$ ,  $sp^2$  or  $sp$  hybridized atoms or combinations thereof. The bridging group Z may consist of linear, cyclic fragments, or combinations thereof. The Z groups may each separately be a

hydrocarbon group with 1-20 carbon atoms, e.g. alkylidene, arylidene, aryl alkylidene,

15 etc. Examples of such groups are methylene, ethylene, propylene, butylene, biphenylene, binaphthylene, phenylene, whether or not with a substituted side chain, linear or cyclic.

Besides carbon, the main chain of the Z group may also contain larger members of group 14, such as silicon, germanium or tin. Examples of such Z

20 groups are: dialkyl silylene, dialkyl germylene, tetra-alkyl disilylene or tetraalkyl silaethylene

( $-SiR'_2CR'_2$ ).

The hetero atom containing donor group  $DR'_n$  consists of at least one group 15 or group 16 atom, or a combination thereof. Examples of donor groups

25 include imine groups as defined above, amine groups, phosphane groups, ether groups, or thioether groups.

Also, Y, Z and D may be part of an aromatic ring system, optionally containing  $sp^3$ ,  $sp^2$  or  $sp$  hybridized atoms or combinations thereof, together forming a spectator ligand. The D atom may thus be a part of the bridging group. In this case, the

30 D atom containing bridging group may be further substituted by at least one optional bridging group Z containing donor groups  $DR'_n$ . Examples of spectator ligands containing aromatic ring systems having a donor atom D in the bridging group Z include (hetero)aryloxyimines, pyrroleimines, indoleimines, imidazoleimines or (hetero)aryloxides, (substituted) pyridin-2-yl-methoxy, (substituted) quinolin-2-yl-

35 methoxy, 8-hydroxyquinoline, 8-aminoquinoline, 8-phosphinoquinoline, 8-thioquinoline,

- 11 -

8-hydroxyquinaldine, 8-aminoquinaldine, 8-phosphinoquinaldine, 8-thioquinaldine and 7-azaindole or indazole.etc.

Preferably, the Y moiety may be an amido (-NR'-) group, a phosphido (-PR'-) group, an imine group, a (substituted) cyclopentadienyl group, a (substituted) indenyl group, a (substituted) fluorenyl group, a (substituted) heterocyclopentadienyl group, a (substituted) heteroindenyl group, and a (substituted) heterofluorenyl group. Here and in the following a hetero cyclopentadienyl group (in the following also referred to as 'hetero ligand') is understood to be a group that has been derived from a cyclopentadienyl group, but in which at least one of the C atoms in the 5-ring of the cyclopentadienyl has been replaced by a hetero atom, which hetero atom may be chosen from group 14, 15 or 16 of the Periodic Table of the Elements. If there is more than one hetero atom present in the 5- ring of the hetero ligand, these hetero atoms may be either the same or different. More preferably, the hetero atom has been chosen from group 15, while yet more preferably the hetero atom is phosphorus.

Preferably, the electron donor group DR'<sub>n</sub> consists of an electron-donating hetero atom D, chosen from group 15 or 16, and one or more substituents R' bonded to D. The number of R' groups is linked up with the nature of the hetero atom D, in the sense that n = 2 if D is from group 15 and n = 1 if D is from group 16. The substituent R' bonded to D is as defined. The hetero atom D has preferably been chosen from the group comprising nitrogen (N), oxygen (O), phosphorus (P) and sulphur (S); more preferably, the hetero atom is nitrogen (N) or phosphorus (P). It is further possible for two R' groups in the DR'<sub>n</sub> group to be connected with each other to form a ring-shaped structure (so that the DR' group can be a pyrrolidiny group). The DR' group can form coordinative bonds with M.

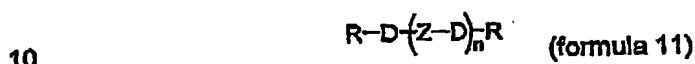
The aromatic electron-donating group (or donor), Ar, used is a substituted or non-substituted aryl group (C<sub>6</sub>R'<sub>5</sub>), such as phenyl, tolyl, xylyl, mesitylyl, cumyl, tetramethyl phenyl, pentamethyl phenyl, etc. The Ar group may also contain at least one heteroatom from group 15 or group 16. Examples of such heteroatom containing (substituted) pyrrole, (substituted) pyridine, (substituted) thiophene, (substituted) furan. The coordination of this Ar or heteroatom containing Ar group in relation to M may vary from  $\eta^1$  to  $\eta^6$ .

The R' groups may each separately be hydrogen or a hydrocarbon radical with 1-20 carbon atoms (e.g alkyl, aryl, aryl alkyl and the like). Examples of such hydrocarbon radicals are methyl, ethyl, propyl, butyl, hexyl, decyl, phenyl and the like. Also, two adjacent hydrocarbon radicals may be connected with each other in a

- 12 -

ring system. As result from that, the Cp group may be an indenyl, tetrahydroindenyl, a fluorenyl, a tetrahydrofluorenyl, a octahydrofluorenyl or a benzoindenyl group. Such a group as well may contain one or more R' groups as substituents. R' may also be a substituent which instead of or in addition to carbon and/or hydrogen may comprise one or more hetero atoms of groups 14-16. Thus, a substituent may be a Si-containing group.

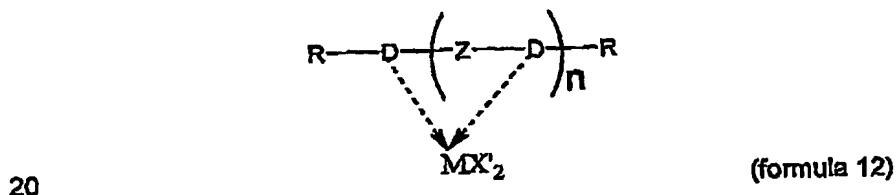
An example of a Lewis basic bi- or multidentate ligand is a ligand according to formula 11:



wherein Z is a bridging group, between two donor atom containing groups (D), D an electron-donating group comprising a hetero atom chosen from group 15 or 16, and R is a substituent.

15 Examples of a Lewis basic bi-, or multidentate ligand are di-imines, tri-imines and di-imines comprising an aromatic hetero atom of group 15 or 16.

An example of a metal-organic compound formed with a spectator ligand according to formula 11 is a compound according to formula 12:



With a ligand according to formula 11, in which each D may be the same or different, the metal preferably is a metal from Group 7 – 11, and X' is a hydrocarbyl radical.

25 The process of the invention is carried out in the presence of at least 2 equivalents of an organometal- or metalloid hydrocarbyl compound. The amount of equivalents required for the process of the invention depends on the number of substitutable ligands X. A substitutable ligand is a ligand that can be substituted during the process and is thus not a spectator ligand.

The desired metal-organic compound is often formed instantaneously.

30 Excess of the organometal- or metalloid hydrocarbyl compound may be applied without negative effects on the reaction product. If the reaction is exothermic, the reaction

- 13 -

mixture may be either cooled to a suitable temperature or the rate of addition of the base may be adjusted, or a combination thereof in order to control the reaction. If the reaction is slow, the reaction mixture may be heated in order to increase the reaction rate. During the reaction, a salt is formed. The reaction mixture as obtained by

5 contacting a spectator ligand with the metal-organic reagent may be used as precatalyst in a polyolefin polymerisation without an additional filtration step if the salt formed during the reaction is compatible with the polymerisation process. If a salt free metal-organic compound is required, the salt can be removed by using a filtration. Depending on the solubility of the metal-organic compound, the mixture may be heated

10 and then filtered. An advantage of the present invention is that the filtrate may be used as such without further purification in a following polymerisation process. If desired, the metal-organic compound may be isolated by distillation of the solvent, by precipitation or by crystallisation from a suitable solvent.

The process of the invention is preferably carried out in a solvent.

15 Suitable solvents are solvents that do not react with the metal organic reagent or the metal organic compound formed in the process of the invention. Examples of suitable solvents include aromatic and aliphatic hydrocarbons, halogenated hydrocarbons, amides of the aliphatic carboxylic acids and primary or secondary, amines, DMSO, nitromethane, benzonitrile, ethers, polyethers, cyclic ethers, lower aromatic and

20 aliphatic ethers, pyridine, alkylpyridines, cyclic and linear primary, secondary, tertiary amines, or mixtures thereof. Preferred solvents include aromatic or aliphatic hydrocarbons or mixtures thereof.

With the method of the invention two new classes of compounds can be prepared.

25 The invention therefore further relates to a hydrocarbylated metal organic compound according to formula 10, containing a spectator ligand according to formula 9, characterized in that Y is an imine radical. Preferably the imine is a ketimide, phosphinimide, guanidine, or iminolimidazoline. Other preferred imines are spectator ligands wherein Y, R and D are part of an aromatic ring system, optionally containing

30  $sp^3$ ,  $sp^2$  or  $sp$  hybridized atoms or combinations thereof. Examples of these imines include: (hetero)aryloxyimine (like (substituted) derivatives of phenoxyimines, pyrroleimines, hydroquinolines and the like) (hetero)arylsulphidoimine, (hetero)arylphosphidoimine and (hetero)arylamidoimine.

Further preferences of the metal organic compounds according to the invention are

35 those hydrocarbylated metal organic compounds wherein Y is an imine and wherein

- 14 -

the donor D is a ketimine, phosphinimine, guanidine, or iminoimidazoline.

The invention also relates to a hydrocarbylated metal organic compound according to formula 10, containing a spectator ligand according to formula 9, characterized in that D is a ketimide, phosphinimide, guanidine, or an  
5 Iminolimidazoline.

These new hydrocarbylated metal organic compounds turned out to be excellent catalysts in the polymerisation of polyolefines.

The invention further relates to a process for the preparation of a polyolefin in the presence of an activator, characterized in that the process is carried  
10 out in the presence of a metal-organic compound formed, by contacting a spectator ligand, with a metal-organic reagent in the presence of at least 2 equivalents of a hydrocarbylating agent. An advantage of the metal-organic compounds formed according to the invention is, that they are highly active when used in combination with boranes or borates. Well known boranes and borates used as activator in the  
15 preparation of polyolefins are described in *Chem. Rev.*, 2000, 100, 1391 by E. Y-X. Chen and T.J. Marks.

The invention will be elucidated with some non-limiting examples.

#### General part

20 Experiments were performed under a dry and oxygen-free nitrogen atmosphere using Schlenk-line techniques.  $^1\text{H}$ -NMR,  $^{13}\text{C}$ -NMR-spectra and  $^{31}\text{P}$ -NMR-spectra were measured on a Bruker Avance 300 spectrometer. Ligroin was distilled from sodium/potassium alloy; THF and toluene from potassium and sodium, respectively, all having benzophenone as indicator.  
25 Other starting materials were used as obtained.

#### Example I. One-step preparation of $(\text{Cp-C}_6\text{F}_5)\text{Ti}(\text{NP}(\text{t-Bu})_3)\text{Me}_2$ from Tri-tert-butyl Aminophosphonium Chloride ( $\text{tBu}_3\text{PClNH}_2$ ) and $\text{Cp}(\text{C}_6\text{F}_5)\text{TiCl}_3$ using methylmagnesiumbromide.

30 To an orange mixture of  $\text{C}_6\text{F}_5\text{CpTiCl}_3$  (1.00 g, 2.59 mmol) and  $\text{t-Bu}_3\text{PClNH}_2$  (0.68 g, 2.59 mmol) in toluene (60 mL) and THF (20mL) was added a  $\text{MeMgBr}$  solution in ether (3.0M, 4.0 mL, 12 mmol) at  $-20^\circ\text{C}$ . The reaction mixture was stirred for 45 minutes and subsequently dried in vacuo. The residue was extracted with boiling ligroin (20 and 40 mL respectively). The solvents were removed in vacuo  
35 resulting in 1.33 g (98%) of  $(\text{Cp-C}_6\text{F}_5)\text{Ti}(\text{NP}(\text{t-Bu})_3)\text{Me}_2$  with no detectable amounts of



- 15 -

by-product.

Example II. Synthesis of 1,3-bis(2,6-dimethylphenyl)-iminoimidazoline cyclopentadienyl titanium dimethyl using methylmagnesium bromide

- 5 To a suspension of 1,3-bis(2,6-dimethylphenyl)-iminoimidazoline (2.93 g, 10.0 mmol) and cyclopentadienyltitanium trichloride (2.19 g, 10.0 mmol) in toluene (100 mL) was added methylmagnesiumbromide (11 mL of a 3.0 M solution in diethyl ether, 33 mmol) at -80°C during 10 minutes. The mixture was allowed to warm to ambient temperature to give a yellow suspension. THF (30 mL) was added, and the
- 10 mixture was stirred for 15 hours. The light yellow suspension was evaporated to dryness. The residue was extracted with boiling ligroin (100 mL). The resulting suspension was filtered hot. The cake was extracted further with hot ligroin (Three times with 60 mL until the filtrate became colourless). The combined yellow filtrates were partially evaporated under reduced pressure to 50 mL. Cooling to approximately
- 15 4°C afforded yellow crystals, which were filtered and washed with cold ligroin to give 2.05 g (47% yield) of NMR pure 1,3-bis(2,6-dimethylphenyl)-iminoimidazoline cyclopentadienyl titanium dimethyl.

- 16 -

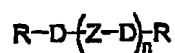
CLAIMS

1. Process for the preparation of a hydrocarbylated metal organic compound,  
5 comprising a hydrocarbyl group, a spectator ligand and optionally a ligand, by contacting a metal-organic reagent with a spectator ligand in the presence of at least 2 equivalents, with respect to the metal-organic reagent, of a hydrocarbylating agent.
2. Process according to claim 1, wherein the hydrocarbylating agent comprises a  
10 metal or a metalloid chosen from group 1, 2, 11, 12, 13 or 14 is a metal or metalloid comprising agent.
3. Process according to claim 2, wherein the hydrocarbylating agent comprises Li, Mg, Zn, or Al.
4. A process according to claim 1-3, wherein the spectator ligand is an imine  
15 ligand, or the HA adduct thereof, wherein HA represents an acid, of which H represents its proton and A its conjugate base.
5. A process according to claim 4, wherein the metal of the metal-organic reagent is a group 3-11 metal.
6. A process according to claim 1-3, wherein the spectator ligand is represented  
20 by  $(HA_1)_q (-Z-)_n (A_2H)_n$  wherein  $A_1$  and  $A_2$  are monoacidic cyclopentadienyl comprising ligands, with q and r representing an integer denoting the number of Cp ligands with  $q+r = 1$  or 2, optionally linked by n bridging groups Z,  $A_1$ ,  $A_2$  separately, or bonded via Z together forming a bidentate diacidic spectator ligand and n being an integer denoting the number of parallel bridging groups  
25 Z.
7. A process according to claim 1-3, wherein the ligand is a ligand according to the formula  $HCp^*-Z-Y(H)_b$ , in which  $Cp^*$  is a delocalized  $\eta^6$  bonding cyclopentadienyl comprising ligand, Z is a moiety comprising boron, or a member of Group 14, and also sulfur or oxygen, said moiety having up to 20  
30 non-hydrogen atoms, and optionally  $Cp^*$  and Z together form a fused ring system and  $b=0$  or 1.
8. A process according to claim 6 or 7, wherein the metal is a group 4, or 5 metal or metalloid, or a metal selected from the lanthanide series.
9. A process according to claims 1 to 3, wherein the ligand, represented by  
35  $(Ar-Z)_b Y(-Z-R'_n)_n$ , with, Y representing an anionic moiety, Z an optional

- 17 -

bridging group between the Y moiety and the  $DR'_n$  and/or Ar group, D an electron-donating hetero atom chosen from group 15 or 16, R' an optional substituent, Ar an electron-donating aryl group, n the number of R' groups bonded to D, q and s integers with  $q + s \geq 1$ .

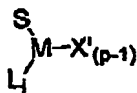
- 5 10. A process according to claim 9, wherein the metal is a group 4 metal with a valency of 3.
11. A process according to claim 1-3, wherein the ligand is represented by



10

wherein Z is a bridging group, between two donor atom containing groups (D), D an electron-donating group comprising a hetero atom chosen from group 15 or 16, and R is a substituent.

12. A process according to claim 11, wherein the metal is a metal from group 7-11.
- 15 13. Hydrocarbylated metal organic compound according to formula 10,



(formula 10)

20

containing a spectator ligand S equal to  $(Ar-Z)_s Y(-Z-DR'_n)_q$ , with, R an optional bridging group between the Y moiety and the  $DR'_n$  and/or Ar group, D an electron-donating hetero atom chosen from group 15 or 16, R' an optional substituent, Ar an electron-donating aryl group, n the number of R' groups bonded to D, q and s integers with  $q + s \geq 1$ , X' is an hydrocarbyl radical bonded to the group 4-6 metal M with a reduced oxidation state p, L a neutral Lewis basic ligand bonded to M, j representing an integer denoting the number of ligands L, characterized in that Y is an imine group.

25

14. Hydrocarbylated metal organic compound according to claim 13 wherein the imine is a ketimide, phosphinimide, guanidine, or iminoimidazoline.
- 30 15. Hydrocarbylated metal organic compound according to claim 14, comprising a group 4-6 metal M in the reduced oxidation state, further comprising a spectator ligand having an imine group wherein Y, R and D are part of an

- 18 -

- aromatic ring system, optionally containing  $sp^3$ ,  $sp^2$  or  $sp$  hybridized atoms or combinations thereof.
16. Hydrocarbylated metal organic compound according to claim 13 - 15, wherein the electron donating hetero atom containing group  $DR'_n$  is a ketimide, phosphinimide, guanidine, or iminoimidazoline.
17. Hydrocarbylated metal organic compound according to formula 10, containing a spectator ligand S equal to  $(Ar-Z)_sY(-Z-DR'_n)_q$ , wherein Y represents an anionic moiety of S bonded to M of the metal-organic compound, Z an optional bridging group between the Y moiety and the  $DR'_n$  and/or Ar group, D an electron-donating hetero atom chosen from group 15 or 16,  $R'$  an optional substituent, Ar an electron-donating aryl group, n the number of  $R'$  groups bonded to D, q and s integers with  $q + s \geq 1$ ,  $X'$  is an hydrocarbyl radical bonded to M with valency p, L a neutral ligand bonded to M, j representing an integer denoting the number of ligands L, characterized in that the electron donating hetero atom containing group  $DR'_n$  is a ketimide, phosphinimide, guanidine, or an iminoimidazoline.
18. Process for the preparation of a polyolefin in the presence of an activator, characterized in that the process is carried out in the presence of a metal-organic compound, made by contacting a spectator ligand with a metal-organic reagent in the presence of at least two equivalent of a hydrocarbylating agent.
19. Process according to claim 19, wherein the activator is a borane or a borate.

- 19 -

ABSTRACT

The invention relates to a process for the preparation of a hydrocarbylated metal organic compound, comprising a hydrocarbyl group, a spectator  
5 ligand and optionally a ligand, by contacting a metal-organic reagent with a spectator ligand in the presence of at least 2 equivalents of a hydrocarbylating agent. The invention further relates to a hydrocarbylated metal organic compound according to the following formula



containing a spectator ligand S equal to  $(\text{Ar}-\text{Z})_s\text{Y}(-\text{Z}-\text{DR}'_n)_q$ , wherein Y represents the an anionic moiety of S bonded to M of the metal-organic compound, Z an optional  
15 bridging group between the Y moiety and the  $\text{DR}'_n$  and/or Ar group, D an electron-donating hetero atom chosen from group 15 or 16, R' an optional substituent, Ar an electron-donating aryl group, n the number of R' groups bonded to D, q and s integers with  $q + s \geq 1$ , wherein Y is an imine radical, or wherein the electron donating hetero atom containing group  $\text{DR}'_n$  is a ketimide, phosphinimide, guanidine, or  
20 iminoimidazoline, or a combination thereof.

PCT/EP2004/008712

